

WHAT IS CLAIMED IS:

1. A water-soluble fusible embroidery liner, comprising: a water-soluble nonwoven fabric having a weight per unit area of 20 to 120 g/m<sup>2</sup>, coated by a water-soluble, thermoplastic polymer as an adhesive mass.
2. The fusible embroidery liner according to Claim 1, wherein the water-soluble adhesive mass comprises a modified (co)polyamide, a modified polyvinyl alcohol or a modified (co)polyester.
3. The fusible embroidery liner according to Claim 2, wherein 6 to 20 g/m<sup>2</sup> of a water-soluble adhesive mass is applied to the water-soluble nonwoven fabric.
4. The fusible embroidery liner according to Claim 1, wherein the water-soluble nonwoven fabric is made of a polyvinyl alcohol nonwoven fabric.
5. The fusible embroidery liner according to Claim 1, wherein both the nonwoven fabric and the adhesive mass are water-soluble at temperatures of 10 to 40° C.
6. The fusible embroidery liner according to Claim 2, wherein both the nonwoven fabric and the adhesive mass are water-soluble at temperatures of 10 to 40° C.
7. The fusible embroidery liner according to Claim 3, wherein both the nonwoven fabric and the adhesive mass are water-soluble at temperatures of 10 to 40° C.
8. The fusible embroidery liner according to Claim 4, wherein both the nonwoven fabric and the adhesive mass are water-soluble at temperatures of 10 to 40° C.



9. The fusible embroidery liner according to Claim 2, wherein the (co)polyamide and the (co)polyester are modified by ethoxylation and the polyvinyl alcohol is modified by saponification to a degree of  $> 95\%$ .

10. A method for manufacturing a fusible embroidery liner according to Claim 1, comprising the step of applying a water-soluble, thermoplastic polymer adhesive mass to a water-soluble nonwoven fabric having a density of 20 to 120 g/m<sup>2</sup>.

11. The method according to claim 10, wherein the adhesive mass is applied to the fabric by a scatter-coating process, a hot melt application, a lamination process using a spunbonded material that is made of the water-soluble, thermoplastic polymer, or by directly spinning the water-soluble, thermoplastic polymer onto the nonwoven fabric used as a base material.

12. The method according to Claim 11, wherein 6 to 20 g/m<sup>2</sup> of water-soluble adhesive mass is applied to the water-soluble nonwoven fabric.

13. The method according to Claim 11, wherein the adhesive mass is bonded to the nonwoven fabric by sintering.

14. The method according to Claim 12, wherein the adhesive mass is bonded to the nonwoven fabric by sintering.